

PRODUCT DATA

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Metacut Ultra MD22

High Performance Chlorine Free Neat Cutting Oil
Product Code: AG7

Product Description

Pennine Metacut Ultra MD22 is a pale coloured, low odour, high performance multipurpose neat cutting oil specifically designed for use in modern high speed sliding head CNC lathes and multi-spindle machines. Manufactured from highly refined virgin mineral oil, the product incorporates non-staining chlorine free extreme pressure additives, lubricity agents, antioxidant and anti-mist additives making the product suitable for the rigorous demands of modern machining techniques.

Applications

Metacut Ultra MD22 is suitable for a wide range of machining operations on high tensile steels, stainless steel, aluminium and its alloys and yellow metals. The light colour and anti-misting properties offer the user excellent work piece visibility along with an improved working environment and the anti-oxidant package eliminates sticky residues and lacquers forming even when employed under 24 hour "lights out" operations.

Features & Benefits

- Pale coloured
- Excellent lubricity
- Highly effective anti mist package
- Outstanding oxidation resistance
- Low odour
- Chlorine free

- Excellent work piece visibility
 - Promotes improved tool life
- Improved working environment
 - Eliminates lacquers & residues
- Improved operator acceptability
- Reduced disposal costs

Typical Test Data

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Density @ 15°C	0.89
K.V. @ 40°C (cSt)	22.2
Flash Point (°C)	198

Availability

Pennine Metacut Ultra MD22 is available in bulk, 1000 litre IBC's, 205 litre barrels and 25 litre drums.

Storage, Health & Safety

Barrels of lubricant should always be stored in such a way that will prevent the ingress of water when stored in the open. Please refer to the relevant Health and Safety Data Sheet, a copy of which is freely available to all our customers.

Data represented is typical of that obtained with normal production tolerances and does not constitute a specification. The policy of Pennine Lubricants is one of continual improvement; we therefore reserve the right to change specifications without notice.





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